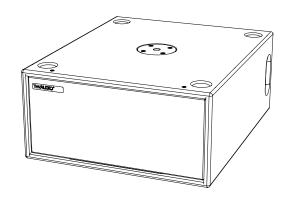


B14 Operation manual



Introduction

Thank you for choosing a high-quality product "MADE IN GERMANY" from TW AUDiO.

The B14 is a very compact, slim and powerful subwoofer with a height of only 24.6 cm (9.7 in). A specifically developed 14" high excursion driver is housed in a bandpass enclosure design with a frequency response from 39 to 120 Hz.

With dedicated presets a frequency of up to 300 Hz can be achieved.

The small enclosure makes the B14 perfectly suitable for placement under low stages, amongst furniture, in ceilings and behind curtains.

Compared to a traditional 2×8 "subwoofer of similar size, the B14 can reproduce up to 6 dB more SPL.

With the recessed M20 thread the B14 can be also used as a base plate for a distance pole.

Two handles at the back of the B14 allow easy handling and transport.

If you lend your product to another party, inform that party of the safety-related operating procedures and hand over this assembly guide. If you require additional copies of this manual, you can obtain them free of charge from TWAUDiO or download them from www.twaudio.de

Instructions in this user manual

Strictly adhere to the instructions contained in this operating manual that are marked as follows:



This symbol in combination with the signal word "Warning" identifies a potentially hazardous situation. Failure to comply with this safety instruction can lead to serious injury or even death.



This symbol in combination with the signal word "Warning" identifies a potentially hazardous situation for persons with a pacemaker. Failure to comply with this safety instruction can lead to serious injury or even death.



This symbol in combination with the signal word "Caution" identifies a potentially hazardous situation. Failure to comply with this safety instruction can lead to light or moderate injury.



This symbol in combination with the signal word "Note" identifies a potentially hazardous situation. Failure to comply with this safety instruction can lead to product damage.



This symbol in combination with the signal word "Tip" identifies additional information or notes that will simplify working with TW AUDiO products on the basis of practical experience.

Notes on the products

Read manual before use! Before using the device, carefully read the operating manual and keep it with the B14 loudspeaker.

General information

Operation manual: OM-B14 Version 1.0 en, 11/2020 © by TWAUDiO 2020; all rights reserved.

All information contained in this operating manual was correct to the best of our knowledge at the time of printing.

Quality warranties or assurance of suitability for a certain type of use based on the technical specifications, dimensions and weights are not granted by TWAUDiO.

TWAUDiO also shall not assume liability for any secondary damage (property damage and/or personal injury) nor for the failure to comply with this operating manual!

TWAUDiO reserves the right to update this document based on recent developments.

TWAUDiO GmbH Osterholzallee 140 71636 Ludwigsburg Germany

Phone: + 49 (0) 71 41-48 89 89 0 Fax: + 49 (0) 71 41-48 89 89 99

E-Mail: info@twaudio.de WWW: www.twaudio.de

Content

1. Saf	ety Intended use	. 5		
2. Ove	2. Overview			
2.1	Components	. 7		
3. Technical specifications				
3.1	Data sheet	. 8		
3.2	Connection diagram	. 8		
4. Commissioning9				
4.1	Setup	. 9		
4.2	M20 pole mount flange	. 9		
4.3	Operation	12		
4.4	Connecting the cable	12		
5. Transport and Storage		13		
6. CE Conformity Declaration14				
7. Disposal				

1. Safety | Intended use

Please adhere to the following safety instructions to avoid risks when operating loudspeakers.

The B14 loudspeaker was developed for use in professional sound systems. The loudspeaker may only be used by trained and qualified personnel.

Note the operating modes described in this operating manual. Other uses are not permissible.

Damage caused by improper use is not covered by TWAUDiO.



Loudspeakers generate an electromagnetic field. Persons with pacemakers are not permitted to remain in the immediate vicinity of loudspeakers as the electromagnetic fields can cause pacemakers to malfunction.



When working with heavy loads exceeding 20 kg (44,09 lbs.), use suitable aids (dollies, hoisting slings, etc.). Multiple persons may be required depending on the situation.

Ensure that the units are in a stable position and are firmly attached. A falling loudspeaker can result in serious personal injury and property damage.

When using and assembling TWAUDiO loudspeakers, only use materials specified by TWAUDiO. These tasks must be performed by qualified personnel. Adhere to the applicable safety regulations.



When setting up loudspeakers, ensure that they are not exposed to the following ambient conditions:

- direct sunlight
- Humidity
- Jolting
- Dust



Keep away from the immediate vicinity of loudspeakers that are operated at high sound pressure levels. These loudspeaker systems are capable of endangering your health. Sound levels beginning as low as approximately 90 dBSPL can lead to long-term hearing impairment.



Avoid:

- Feedback
- Distorted signals (clipping) and
- Peaks resulting from switching on devices, plugging in devices or unplugging devices during operation.

Such signals can lead to loudspeaker overload and ultimately to loudspeaker failure.



Ensure that the loudspeaker is not exposed to permanent thermal overloads. Thermal overloads may cause a fire and result in serious personal injury and property damage.

Note that TWAUDiO does not provide a warranty for damage that can be attributed to this type of overload and therefore cannot be held liable for any secondary damage.



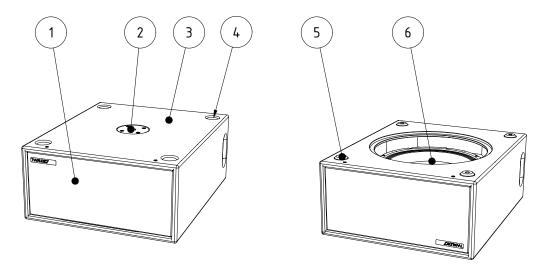
A permanent magnetic field is present in the immediate vicinity of loudspeakers. Ensure that objects which react sensitively to magnetic fields are not located in the immediate vicinity of the loudspeaker. In particular, this applies to magnetic storage media, magnetic stripe cards such as debit cards and CRT displays. A distance of approximately one meter is sufficient to avoid damage.



Check loudspeakers and accessory parts regularly for visible wear. This is essential to ensure continuing fault-free operation. Worn parts should be replaced immediately. Spare parts are available from TWAUDiO.

2. Overview

2.1 Components



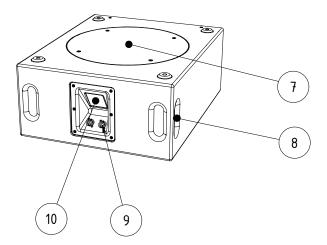


Figure 2.1 - Overview

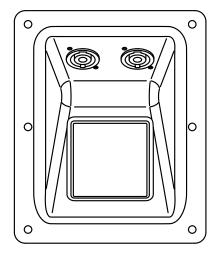
- 1. Front grill
- 2. M20 pole mount flange for attaching a distance rod
- 3. 15 mm Multiplex enclosure Warnex textured paint surface
- 4. Milling for rubber feet for safely stacking loudspeakers
- 5. Rubber feet (4 pieces)
- 6. 14" cone driver
- 7. Cover
- 8. Carrying handle (2 pieces)
- 9. Standard connection panel
- 10. Type label

3. Technical specifications

3.1 Data sheet

Drivers	1x 14" LF
Frequency response	39 - 120Hz
Power handling (program/Peak)	1400 / 2800 W
Impedance	8Ω
Max. SPL / 1m	126dB
Dimensions (h x w x d)	246 x 500 x 600 mm [9,69 x 19,69 x 23,62 in]
Weight	21,8 kg [48,061 lbs]
Surface	Warnex textured paint

3.2 Connection diagram



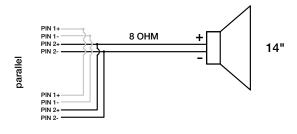


Figure 3.2 - Connection diagram

4. Commissioning

4.1 Setup

The B14 loudspeaker is designed for standing operation. TWAUDiO provides a wide range of accessories to securely attach the loudspeaker.



Make sure that all system structures are located on a firm, level surface and that the surface can bear the total weight!



Make sure the speakers are securely fastened to prevent personal injury and property damage.



TWAUDiO recommends using only the accessories specified by TWAUDiO for securing and mounting loudspeakers.

4.2 M20 pole mount flange

For all system components mounted on top of the M20 pole mount flange, observe the respective operating instructions!

Also be sure to observe all of the following warnings:



Make sure that the maximum load of $50\,\mathrm{kg}$ / $110\,\mathrm{lbs}$ for the M20 pole mount flange is not exceeded! Figure 2.1 – Item 2.



Make sure that no unauthorized persons can access the system structures!

Cordon off the area professionally!



The M20 pole mount flange (figure 2.1- item 2) is not designed for side forces once mounted – do not apply any pressure from the sides.

Make sure that no external forces are applied to the system structures. No objects or persons should lean against the structures, no objects should be thrown against them. If pressure is applied on the flange the loudspeaker may be damaged or falling over.



Before setting up the system outdoors, consider unexpected wind conditions at the operation site!

Disassemble your system immediately when wind speeds exceed $8\,\mathrm{bft}$ (34 to $40\,\mathrm{kn}$ / 62 to $74\,\mathrm{kph}$ / 38.5 to $46\,\mathrm{mph}$) and secure the system components!

Make sure that there are no persons in the immediate vicinity of the system structure!



Make sure that the system structures are not operated over the audience at wind speeds in excess of 6 bft (22 to $27 \, \text{kn} / 39$ to $49 \, \text{kph} / 24.2$ to $30.45 \, \text{mph}$) and that there are no persons in the immediate vicinity of the system structure!



Please note that only centered loads are allowed to be placed on the M20 pole mount flange – Figure 2.1 – Item 2.

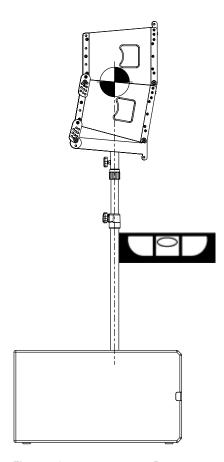
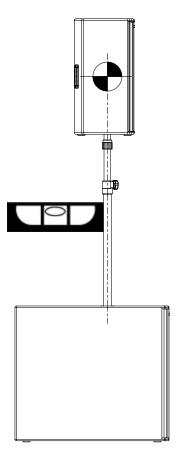


Figure 4.2.1 - system setup B14



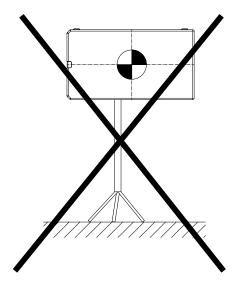


Figure 4.2.2 - B14 - improper installation

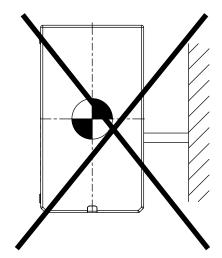


Figure 4.2.3 - B14 - improper wall mounting

4.3 Operation

Operation of the B14 loudspeaker requires a DSP-Controller. For this purpose, only presets developed by TWAUDiO are recommended. The TWAUDiO system racks are ideally suited for this purpose.



Before connecting the loudspeaker to the amplifier, ensure that the right preset has been loaded.

Using the wrong preset or a preset not provided by TWAUDiO preset can destroy the speaker.



Make sure that the amplifier's specifications meet the requirements. Using an amplifier that doesn't meet the specifications can destroy the loudspeaker.

Please note the technical data in section 3.1 on page 8.

4.4 Connecting the cable

To create a cable connection with an amplifier rack from TWAUDiO, proceed as follows.



Ensure that the cable cross sectional area is sufficient (at least 1.5 mm²) to avoid power losses. TW AUDiO recommends using the loudspeaker cables available from TW AUDiO.

When connecting the cables to the loudspeaker, ensure that polarity (+/-) and pin assignment (1/2) are correct. Incorrect connection can lead to a significant change in the loudspeaker's sound characteristics and may damage the driver.

The pin connections of the B14 loudspeaker can be found in section 3.2 ("Connection diagram") on page 8.

The internal wiring of the B14 loudspeaker allows for parallel connection of multiple loudspeaker units.

Please note that parallel connections will decrease the total impedance of your loudspeaker configuration.

The total impedance and the resulting power of the speaker configuration must match the output power of the amplifier.

5. Transport and Storage

Due to the B14 loudspeaker weighing over 20 kg [44.09 lbs.], two persons are required to handle and transport the unit.



To enable a single person to transport several multiple B14 loudspeakers, TWAUDiO recommends using the QDB14 quad dolly.

Ensure that the front grill of the loudspeaker is not damaged during transport and storage. Moisture can penetrate exposed wood surfaces and cause the wood to swell. A bent or broken front grill will no longer adequately protect the sensitive driver membranes.

In addition, larger dust deposits can significantly affect the functionality of a speaker membrane. This is why the product should be transported and stored in a safe, careful, dry and largely dust-free manner.

The following accessory parts for transport and storage are available from TWAUDiO:

- QDB14 (Quaddolly)
- BagB14 (Carrying bag)

The original packaging is unsuitable as permanent storage and transport packaging.

6. CE Conformity Declaration

Copy and translation of the original CE Conformity Declaration:



We hereby declare that the below-referenced components by virtue of their design and construction, and in the configuration placed on the market by us, satisfy the safety and health requirements of the applicable EC directives. This declaration becomes invalid in case of modifications that have not been approved by us.

This declaration applies to the following components

• B14

as well as all model variants based on these, provided that they correspond to the original factory models and have not been technically modified in any way.

Applicable directives:

- 2001/95/EG
- 2011/65/EU

Applicable national standards and technical specifications:

- DIN EN 18800
- DIN EN ISO 12100
- DGUV Vorschrift 17 und 18
- EN 50581: 2013-02

Ludwigburg, Germany, February 1st, 2020

Tobias Wüstner

7. Disposal

It is prohibited to dispose of used electrical equipment with household refuse.



All TWAUDiO GmbH products are so-called B2B-products. This means that they are sold by a commercial business to a commercial business. TWAUDiO products that bear the trash can symbol shown here may only be disposed of by TWAUDiO.

The loudspeaker owner is legally responsible for proper disposal of used devices that do not bear this symbol. This pertains to all products delivered prior to March 29, 2010. Nevertheless, TWAUDiO will also be happy to assist you in this case.

If you have any question regarding the disposal of used devices, please contact us under the following telephone number:

+49 (0) 71 41 - 48 89 89 0

Thus, TWAUDiO is in strict compliance with the Waste Electrical and Electronic Equipment Directive (2012/19/EU) for the protection of our environment.

TWAUDIO is registered under the following WEEE-reg.-no. with the German National Register EAR as a B2B-manufacturer and distributor of electrical devices:

DE54488702

In countries outside of the European Union, comply with local regulations.

Operation manual B14

TWAUDIO GmbH Osterholzallee 140 71636 Ludwigsburg Germany

Phone: +49 (0) 71 41-48 89 89 0 Fax: + 49 (0) 71 41-48 89 89 99 E-Mail: info@twaudio.de

WWW: www.twaudio.de